

March-02-15 11:13:55 AM

Page 1

Setup Start *NS1*

Stop *NS2*

Customer:

Run Start *NR1*

Stop ***NR2***

100

0.00

Small Fab

0.00

Small Fab

Small Fab

Memo

Assemble as per Dwg D2582 and

110

QC5- Inspect part completeness to step on W/O	0.00
---	------

DAS
30
9-89

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: W4003 0.00

DAS
30
9-89

Packaging

Packaging

Memo

0.00

Work Order ID 130259

130259

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Item ID: D2582 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Hi-Skid Step Leg Ass'Y
 Start Date: 3/02/15 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 3/13/15 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MLJ 15-03-23
MF 15-3-23

Picklist Print

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Work Order ID: 130259

130259

Parent Item: D2582

D2582

Parent Item Name: Hi-Skid Step Leg Ass'Y

Start Date: 3/02/15

Required Date: 3/13/15

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:F Removed Manufacturing 05-11-07 JLM
IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2278 *D2278* Step Leg		Manufactured	No			100	Each	7.0000	2	10		15/03/18	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				7					
				128579				7					
D2279 *D2279* Step Spacer		Manufactured	No			100	Each	72.0000	1	5		15/03/18	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				72					
				117837				72					
D2322 *D2322* Step Spacer		Manufactured	No			100	Each	8.0000	1	5		15/03/18	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				8					
				122584				1					
				129002				7					
D3720-1 *D3720-1* Step Spacer		Manufactured	No			100	Each	8.0000	1	5		15/03/18	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				8					
				128954				8					

Picklist Print

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Work Order ID: 130259

130259

Parent Item: D2582

D2582

Parent Item Name: Hi-Skid Step Leg Ass'Y

Start Date: 3/02/15

Required Date: 3/13/15

Start Qty: 5.00

Required Qty: 5.00

D3720-2 Manufactured No

D3720-2

Step Spacer

MS20470AD4-4

Purchased No

MS20470AD4-4

Rivet, Universal Head

100 Each 0.0000 1 5

B128912 (5X) **

15/03/18

DAS
36
9-89

100 Each 5,224.000 22 110

**

15/03/18

DAS
36
9-89

Location

Loc Qty

Loc Code

CCK004

4560

M125445

4560

GA

651

M130224

651

ST310

13

118614

13

MS20470AD4-5

Purchased No

MS20470AD4-5

RIVET, UNIVERSAL HEAD

100 Each 2,368.000 4 20

**

15/03/18

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

2200

m128401

2176

m128813

24

ST310

168

m128813

168

20